

Garant
Boring bar, steel, right-hand, Shank \varnothing / insert size: 32/22 mm

Order data

Order number	251416 32/22
GTIN	4045197868299
Item class	21T

Description

Boring bar, steel 32/22 mm Shank \varnothing D₃: 32 mm
 ISO code toolholder: A32S PTFNR/L 22
 Setting angle κ : 90 degrees
 suitable indexable insert: TN.. 2204..
 Minimum pre-drill \varnothing D_{min}: 40 mm
 Centre offset L₃: 22 mm

Technical description

Shim	259031 10
Minimum pre-drill \varnothing D _{min}	40 mm
ISO code toolholder	A32S PTFNR/L 22
Lever	259015 2
suitable indexable insert	TN.. 2204..
Centre offset L ₃	22 mm
Lever screw	259018 2
Overall length L	250 mm
Shim punches pack	259047 2
Setting angle κ	90 degrees
Shim pins pack	259044 2
Insert size	22 mm

Clamping height L ₂	31 mm
Shank Ø D _s	32 mm
Application type	right-hand
Boring depth up to	3×D
Standard	DIN 8024
Through-coolant	yes
Type of product	Boring bar

Accessories

Shim pins set 10 pieces	259400
Shim punches set 10 pieces Type 2	259047 2
Lever	259000
Torque screwdriver with scale, to take interchangeable blades maximum torque 500 cNm	659906 500
PrecisionBit for hex, shank E 6.3 Hexagon 3 mm	674242 3
Set of shim pins 10 pieces Type 2	259044 2
Lever screw	259110
Shim punches set 10 pieces	259500
Shim Type 10	259031 10
Lever screw Type 6	259018 6
Lever Type 2	259015 2
Shim	259213