

Garant

Boring bar, steel, right-hand, Shank \varnothing / insert size: 40/22 mm



Order data

Order number	251416 40/22
GTIN	4045197868305
Item class	21T

Description

Boring bar, steel 40/22 mm Shank \varnothing D₃: 40 mm
 ISO code toolholder: A40T PTFNR/L 22
 Setting angle κ : 90 degrees
 suitable indexable insert: TN.. 2204..
 Minimum pre-drill \varnothing D_{min}: 50 mm
 Centre offset L₃: 27 mm

Technical description

Shim	259031 10
Shim pins pack	259044 2
Lever	259015 2
Setting angle κ	90 degrees
Insert size	22 mm
suitable indexable insert	TN.. 2204..
Minimum pre-drill \varnothing D _{min}	50 mm
Overall length L	300 mm
Lever screw	259018 2
Clamping height L ₂	38.5 mm
Centre offset L ₃	27 mm
ISO code toolholder	A40T PTFNR/L 22

Shim punches pack	259047 2
Shank $\varnothing D_s$	40 mm
Application type	right-hand
Boring depth up to	3xD
Standard	DIN 8024
Through-coolant	yes
Type of product	Boring bar

Accessories

Set of shim pins 10 pieces Type 2	259044 2
Shim punches set 10 pieces Type 2	259047 2
Shim punches set 10 pieces	259500
PrecisionBit for hex, shank E 6.3 Hexagon 3 mm	674242 3
Shim pins set 10 pieces	259400
Torque screwdriver with scale, to take interchangeable blades maximum torque 500 cNm	659906 500
Lever screw Type 6	259018 6
Shim Type 10	259031 10
Lever Type 2	259015 2
Lever	259000
Shim	259213
Lever screw	259110