

Garant
Boring bar, steel, left-hand, Shank Ø / insert size: 32/16 mm

Order data

Order number	251417 32/16
GTIN	4045197650962
Item class	21T

Description

Boring bar, steel 32/16 mm Shank Ø D₃: 32 mm
 ISO code toolholder: A32S PTFNR/L 16
 Setting angle κ: 90 degrees
 suitable indexable insert: TN.. 1604..
 Minimum pre-drill Ø D_{min}: 40 mm
 Centre offset L₃: 22 mm

Technical description

Centre offset L ₃	22 mm
Lever	259015 9
Minimum pre-drill Ø D _{min}	40 mm
suitable indexable insert	TN.. 1604..
Shim pins pack	259044 5
Lever screw	259018 6
Insert size	16 mm
ISO code toolholder	A32S PTFNR/L 16
Shim	259031 34
Shim punches pack	259047 3
Overall length L	250 mm
Clamping height L ₂	31 mm

Setting angle κ	90 degrees
Shank $\varnothing D_s$	32 mm
Application type	left-hand
Boring depth up to	3xD
Standard	DIN 8024
Through-coolant	yes
Type of product	Boring bar

Accessories

Shim punches set 10 pieces Type 3	259047 3
Lever Type 9	259015 9
Lever	259030
Shim Type 34	259031 34
Shim pins set 10 pieces	259420
Lever screw	259110
Shim punches set 10 pieces	259510
Lever screw Type 6	259018 6
Shim	259285
Torque screwdriver with scale, to take interchangeable blades maximum torque 500 cNm	659906 500
Set of shim pins 10 pieces Type 5	259044 5
PrecisionBit for hex, shank E 6.3 Hexagon 2,5 mm	674242 2,5