

Garant
Boring bar, steel, left-hand, Shank Ø / insert size: 40/22 mm

Order data

Order number	251417 40/22
GTIN	4045197868329
Item class	21T

Description

Boring bar, steel 40/22 mm Shank Ø D_s: 40 mm
 ISO code toolholder: A40T PTFNR/L 22
 Setting angle κ: 90 degrees
 suitable indexable insert: TN.. 2204..
 Minimum pre-drill Ø D_{min}: 50 mm
 Centre offset L₃: 27 mm

Technical description

Lever screw	259018 2
ISO code toolholder	A40T PTFNR/L 22
Setting angle κ	90 degrees
Lever	259015 2
Centre offset L ₃	27 mm
Overall length L	300 mm
Shim pins pack	259044 2
Minimum pre-drill Ø D _{min}	50 mm
Clamping height L ₂	38.5 mm
Insert size	22 mm
Shim	259031 10
suitable indexable insert	TN.. 2204..

Shim punches pack	259047 2
Shank Ø D _s	40 mm
Application type	left-hand
Boring depth up to	3×D
Standard	DIN 8024
Through-coolant	yes
Type of product	Boring bar

Accessories

Shim punches set 10 pieces Type 2	259047 2
Set of shim pins 10 pieces Type 2	259044 2
PrecisionBit for hex, shank E 6.3 Hexagon 3 mm	674242 3
Lever Type 2	259015 2
Shim punches set 10 pieces	259500
Lever screw Type 6	259018 6
Lever	259000
Shim pins set 10 pieces	259400
Torque screwdriver with scale, to take interchangeable blades maximum torque 500 cNm	659906 500
Shim	259213
Lever screw	259110
Shim Type 10	259031 10