

Garant
TNMG 160404, Grade: HB7020


Order data

Order number	251432 HB7020
GTIN	4045197711045
Item class	21G

Description

TNMG 160404 HB7020 Grade: HB7020

Chip breaker: SS

Cutting depth a_p : 0.3 - 2 mm

Feed f : 0.1 - 0.4 mm/rev.

Cutting speed v_c main application: 150 - 400 m/min

Technical description

Cutting speed v_c main application	150 - 400 m/min
Cutting depth a_p	0.3 - 2 mm
Corner radius	0.4 mm
Chip breaker	SS
Main application	P
Feed f	0.1 - 0.4 mm/rev.
Cutting conditions	slightly interrupted
Grade	HB7020

Finishing/roughing assignment	Finishing
Tool material	Carbide
ISO code indexable insert	TNMG 160404
Number of changes/inserts	6
Type of product	Indexable insert for turning