

**Garant**
**TNMG 160404, Grade: HB7035-1**


### Order data

Order number	251432 HB7035-1
GTIN	4045197874733
Item class	21G

### Description

TNMG 160404 HB7035-1 Grade: HB7035-1

Chip breaker: SS

Cutting depth  $a_p$ : 0.3 - 2 mm

Feed  $f$ : 0.1 - 0.4 mm/rev.

Cutting speed  $v_c$  main application: 120 - 350 m/min

### Technical description

Grade	HB7035-1
Main application	P
Cutting depth $a_p$	0.3 - 2 mm
Corner radius	0.4 mm
Feed $f$	0.1 - 0.4 mm/rev.
Cutting speed $v_c$ main application	120 - 350 m/min
Chip breaker	SS
Cutting conditions	heavily interrupted

Finishing/roughing assignment	Finishing
Tool material	Carbide
ISO code indexable insert	TNMG 160404
Number of changes/inserts	6
Type of product	Indexable insert for turning