

Garant**TNMG 160404, Grade: HB7415**

Order data

Order number	251432 HB7415
GTIN	4045197816597
Item class	21G

Description

TNMG 160404 HB7415 Grade: HB7415
Chip breaker: TIS
Cutting depth a_p : 0.5 - 2 mm
Feed f : 0.1 - 0.2 mm/rev.
Cutting speed v_c main application: 60 - 70 m/min

Technical description

Cutting speed v_c main application	60 - 70 m/min
Corner radius	0.4 mm
Main application	S
Grade	HB7415
Chip breaker	TIS
Cutting depth a_p	0.5 - 2 mm
Cutting conditions	continuous
Feed f	0.1 - 0.2 mm/rev.

Finishing/roughing assignment	Finishing
Tool material	Carbide
ISO code indexable insert	TNMG 160404
Number of changes/inserts	6
Type of product	Indexable insert for turning