

Garant
TNMG 160408, Grade: HB7140-1


Order data

Order number	251434 HB7140-1
GTIN	4045197820730
Item class	21G

Description

TNMG 160408 HB7140-1 Grade: HB7140-1
 Chip breaker: VS
 Cutting depth a_p : 0.3 - 2 mm
 Feed f : 0.1 - 0.4 mm/rev.
 Cutting speed v_c main application: 70 - 260 m/min

Technical description

Feed f	0.1 - 0.4 mm/rev.
Main application	M
Grade	HB7140-1
Cutting speed v_c main application	70 - 260 m/min
Cutting depth a_p	0.3 - 2 mm
Cutting conditions	slightly interrupted
Chip breaker	VS
Corner radius	0.8 mm

Finishing/roughing assignment	Finishing
Tool material	Carbide
ISO code indexable insert	TNMG 160408
Number of changes/inserts	6
Type of product	Indexable insert for turning