

Garant
TNMG 160408 wiper, Type: HB7020

Order data

Order number	251435 HB7020
GTIN	4045197948618
Item class	21G

Description

TNMG 160408 wiper HB7020 Grade: HB7020
 Chip breaker: WSS
 Cutting depth a_p : 0.3 - 2 mm
 Feed f : 0.1 - 0.4 mm/rev.
 Cutting speed v_c main application: 150 - 400 m/min

Technical description

Feed f	0.1 - 0.4 mm/rev.
Chip breaker	WSS
Finishing/roughing assignment	Finishing
Tool material	Carbide
Cutting speed v_c main application	150 - 400 m/min
Main application	P
Corner radius	0.8 mm
Grade	HB7020

Cutting conditions	slightly interrupted
Cutting depth a_p	0.3 - 2 mm
ISO code indexable insert	TNMG 160408
Number of changes/inserts	6
Type of product	Indexable insert for turning