


TNMG 160404, Grade: CA515

Order data

Order number	251472 CA515
GTIN	4960664677474
Item class	25E

Description

TNMG 160404 CA515 Grade: CA515

Chip breaker: PQ

Cutting depth a_p : 0.2 - 2.5 mm

Feed f : 0.13 - 0.4 mm/rev.

Cutting speed v_c main application: 105 - 510 m/min

Technical description

Chip breaker	PQ
Feed f	0.13 - 0.4 mm/rev.
Cutting depth a_p	0.2 - 2.5 mm
Main application	P
Cutting conditions	continuous
Corner radius	0.4 mm
Cutting speed v_c main application	105 - 510 m/min
Grade	CA515

Finishing/roughing assignment	Finishing
Tool material	Carbide
ISO code indexable insert	TNMG 160404
Number of changes/inserts	6
Type of product	Indexable insert for turning