


**TNMG 160404, Grade: PV720**

**Order data**

Order number	251472 PV720
GTIN	4960664725397
Item class	25E

**Description**

TNMG 160404 PV720 Grade: PV720

Chip breaker: PQ

Cutting depth  $a_p$ : 0.2 - 2.5 mm

Feed  $f$ : 0.05 - 0.3 mm/rev.

Cutting speed  $v_c$  main application: 110 - 520 m/min

**Technical description**

Chip breaker	PQ
Corner radius	0.4 mm
Cutting speed $v_c$ main application	110 - 520 m/min
Cutting depth $a_p$	0.2 - 2.5 mm
Grade	PV720
Feed $f$	0.05 - 0.3 mm/rev.
Cutting conditions	continuous
Main application	P

Finishing/roughing assignment	Finishing
Tool material	Carbide
ISO code indexable insert	TNMG 160404
Number of changes/inserts	6
Type of product	Indexable insert for turning