


TNMG 160408, Grade: PV720

Order data

Order number	251474 PV720
GTIN	4960664725403
Item class	25E

Description

TNMG 160408 PV720 Grade: PV720

Chip breaker: PQ

Cutting depth a_p : 0.2 - 2.5 mm

Feed f : 0.05 - 0.3 mm/rev.

Cutting speed v_c main application: 110 - 520 m/min

Technical description

Cutting speed v_c main application	110 - 520 m/min
Grade	PV720
Corner radius	0.8 mm
Chip breaker	PQ
Cutting depth a_p	0.2 - 2.5 mm
Feed f	0.05 - 0.3 mm/rev.
Main application	P
Cutting conditions	continuous

Finishing/roughing assignment	Finishing
Tool material	Carbide
ISO code indexable insert	TNMG 160408
Number of changes/inserts	6
Type of product	Indexable insert for turning