

Garant
TN.G 160404, Grade: HB7120-1


Order data

Order number	251542 HB7120-1
GTIN	4045197820051
Item class	21G

Description

TN.G 160404 HB7120-1 Grade: HB7120-1

Chip breaker: VM

Tolerance: M

Cutting depth a_p : 0.5 - 5 mm

Feed f : 0.2 - 0.5 mm/rev.

Cutting speed v_c main application: 80 - 260 m/min

Technical description

Grade	HB7120-1
Cutting depth a_p	0.5 - 5 mm
Cutting conditions	continuous
Cutting speed v_c main application	80 - 260 m/min
Main application	M
Corner radius	0.4 mm
Feed f	0.2 - 0.5 mm/rev.

Chip breaker	VM
Finishing/roughing assignment	Semi-roughing
Tool material	Carbide
ISO code indexable insert	TNMG 160404
Number of changes/inserts	6
Tolerance	M
Type of product	Indexable insert for turning