

**Garant**
**TN.G 160404, Grade: HB7410-1**


### Order data

Order number	251542 HB7410-1
GTIN	4045197937735
Item class	21G

### Description

TN.G 160404 HB7410-1 Grade: HB7410-1  
 Chip breaker: TAM  
 Tolerance: G  
 Cutting depth  $a_p$ : 0.5 - 3 mm  
 Feed  $f$ : 0.1 - 0.3 mm/rev.  
 Cutting speed  $v_c$  main application: 60 - 90 m/min

### Technical description

Finishing/roughing assignment	Skrubbearbejdning-sletbearbejdning
Cutting conditions	continuous
Main application	Ti
Chip breaker	TAM
Tool material	Carbide
Cutting depth $a_p$	0.5 - 3 mm
Corner radius	0.4 mm

Feed f	0.1 - 0.3 mm/rev.
Cutting speed $v_c$ main application	60 - 90 m/min
Grade	HB7410-1
ISO code indexable insert	TNMG 160404
Number of changes/inserts	6
Tolerance	G
Type of product	Indexable insert for turning