

Garant
TN.G 160408, Grade: HB7140-1


Order data

Order number	251544 HB7140-1
GTIN	4045197820754
Item class	21G

Description

TN.G 160408 HB7140-1 Grade: HB7140-1
 Chip breaker: VM
 Tolerance: M
 Cutting depth a_p : 0.5 - 5 mm
 Feed f : 0.2 - 0.5 mm/rev.
 Cutting speed v_c main application: 60 - 230 m/min

Technical description

Cutting speed v_c main application	60 - 230 m/min
Cutting depth a_p	0.5 - 5 mm
Chip breaker	VM
Cutting conditions	slightly interrupted
Feed f	0.2 - 0.5 mm/rev.
Main application	M
Corner radius	0.8 mm

Grade	HB7140-1
Finishing/roughing assignment	Skrubbearbejdning-sletbearbejdning
Tool material	Carbide
ISO code indexable insert	TNMG 160408
Number of changes/inserts	6
Tolerance	M
Type of product	Indexable insert for turning