

**Garant**
**TNMG 160408 wiper, Type: HB7020**

**Order data**

Order number	251545 HB7020
GTIN	4045197948755
Item class	21G

**Description**

TNMG 160408 wiper HB7020 Grade: HB7020  
 Chip breaker: WSM  
 Tolerance: M  
 Cutting depth  $a_p$ : 0.5 - 5 mm  
 Feed  $f$ : 0.2 - 0.5 mm/rev.  
 Cutting speed  $v_c$  main application: 120 - 350 m/min

**Technical description**

Chip breaker	WSM
Tool material	Carbide
Finishing/roughing assignment	Skrubbearbejdning-sletbearbejdning
Feed $f$	0.2 - 0.5 mm/rev.
Main application	P
Grade	HB7020
Cutting depth $a_p$	0.5 - 5 mm

Cutting speed $v_c$ main application	120 - 350 m/min
Corner radius	0.8 mm
Cutting conditions	slightly interrupted
ISO code indexable insert	TNMG 160408
Number of changes/inserts	6
Tolerance	M
Type of product	Indexable insert for turning