

**TNMG 160404, Grade: CA4515****Order data**

Order number	251582 CA4515
GTIN	4960664600304
Item class	25E

Description

TNMG 160404 CA4515 Grade: CA4515

Chip breaker: STD

Cutting depth a_p : 0.5 - 5 mm

Feed f : 0.05 - 0.7 mm/rev.

Cutting speed v_c main application: 110 - 360 m/min

Technical description

Cutting conditions	slightly interrupted
Feed f	0.05 - 0.7 mm/rev.
Chip breaker	STD
Main application	K
Cutting speed v_c main application	110 - 360 m/min
Corner radius	0.4 mm
Cutting depth a_p	0.5 - 5 mm
Grade	CA4515

Finishing/roughing assignment	Semi-roughing
Tool material	Carbide
ISO code indexable insert	TNMG 160404
Number of changes/inserts	6
Type of product	Indexable insert for turning