


**TNMG 220404, Grade: CA4515**

**Order data**

Order number	251586 CA4515
GTIN	4960664611171
Item class	25E

**Description**

TNMG 220404 CA4515 Grade: CA4515

Chip breaker: STD

Cutting depth  $a_p$ : 0.5 - 5 mm

Feed  $f$ : 0.05 - 0.7 mm/rev.

Cutting speed  $v_c$  main application: 110 - 360 m/min

**Technical description**

Feed $f$	0.05 - 0.7 mm/rev.
Corner radius	0.4 mm
Cutting conditions	continuous
Cutting speed $v_c$ main application	110 - 360 m/min
Cutting depth $a_{p\ max}$	5.5 mm
Main application	K
Cutting depth $a_p$	0.5 - 5 mm
Chip breaker	STD

Cutting depth $a_{p \min}$	0.25 mm
Grade	CA4515
Finishing/roughing assignment	Semi-roughing
Tool material	Carbide
ISO code indexable insert	TNMG 220404
Number of changes/inserts	6
Indexable insert profile	neutral
Type of product	Indexable insert for turning