


TNMG 220404, Grade: CA510

Order data

Order number	251586 CA510
GTIN	4960664699421
Item class	25E

Description

TNMG 220404 CA510 Grade: CA510

Chip breaker: PS

Cutting depth a_p : 1 - 4.5 mm

Feed f : 0.15 - 0.6 mm/rev.

Cutting speed v_c main application: 80 - 450 m/min

Technical description

Corner radius	0.4 mm
Chip breaker	PS
Cutting conditions	continuous
Cutting speed v_c main application	80 - 450 m/min
Feed f	0.15 - 0.6 mm/rev.
Main application	P
Cutting depth a_p	1 - 4.5 mm
Grade	CA510

Finishing/roughing assignment	Semi-roughing
Tool material	Carbide
ISO code indexable insert	TNMG 220404
Number of changes/inserts	6
Type of product	Indexable insert for turning