


TNMG 220408, Grade: CA515

Order data

Order number	251587 CA515
GTIN	4960664677719
Item class	25E

Description

TNMG 220408 CA515 Grade: CA515

Chip breaker: PS

Cutting depth a_p : 1 - 4.5 mm

Feed f : 0.15 - 0.6 mm/rev.

Cutting speed v_c main application: 70 - 435 m/min

Technical description

Cutting depth a_p	1 - 4.5 mm
Chip breaker	PS
Feed f	0.15 - 0.6 mm/rev.
Corner radius	0.8 mm
Main application	P
Cutting speed v_c main application	70 - 435 m/min
Cutting conditions	continuous
Grade	CA515

Finishing/roughing assignment	Skrubbearbejdning-sletbearbejdning
Tool material	Carbide
ISO code indexable insert	TNMG 220408
Number of changes/inserts	6
Type of product	Indexable insert for turning