

Garant
Boring bar, steel, right-hand, Shank \varnothing / insert size: 25/16 mm

Order data

Order number	251720 25/16
GTIN	4045197867148
Item class	21T

Description

Boring bar, steel 25/16 mm Shank \varnothing D₃: 25 mm
 ISO code toolholder: A25R MVPNR/L 16
 Setting angle κ : 117.5 degrees
 suitable indexable insert: VN.. 1604..
 Minimum pre-drill \varnothing D_{min}: 32 mm
 Centre offset L₃: 17 mm

Technical description

Clamping claw	259038 4
Centre offset L ₃	17 mm
Overall length L	200 mm
Screw for clamp	259021 4
Minimum pre-drill \varnothing D _{min}	32 mm
ISO code toolholder	A25R MVPNR/L 16
Setting angle κ	117.5 degrees
Shim screw	259025 3
Insert size	16 mm
Shim	259031 39
Clamping height L ₂	24 mm
suitable indexable insert	VN.. 1604..

Shank Ø D _s	25 mm
Application type	right-hand
Boring depth up to	3×D
Standard	DIN 8024
Through-coolant	yes
Type of product	Boring bar

Accessories

Clamp	259322
Screw for clamp	259184
Shim screw Type 3	259025 3
Shim Type 39	259031 39
Clamping claw Type 4	259038 4
Torque screwdriver with scale, to take interchangeable blades maximum torque 500 cNm	659906 500
Shim	259310
PrecisionBit for Torx®, shank E 6.3 Torx® profile TX8	674248 TX8
Shim screw	259170
Screw for clamping claw Type 4	259021 4