

Garant
Boring bar, steel, right-hand, Shank \varnothing / insert size: 25/16 mm

Order data

Order number	251724 25/16
GTIN	4045197867995
Item class	21T

Description

Boring bar, steel 25/16 mm Shank \varnothing D_s: 25 mm

ISO code toolholder: A25R MVUNR/L 16

Setting angle κ : 93 degrees

suitable indexable insert: VN.. 1604..

Minimum pre-drill \varnothing D_{min}: 32 mm

Centre offset L₃: 17 mm

Technical description

Clamping height L ₂	24 mm
Centre offset L ₃	17 mm
Setting angle κ	93 degrees
Clamping claw	259038 4
Shim screw	259025 3
Overall length L	200 mm
Shim	259031 39
Screw for clamp	259021 4
ISO code toolholder	A25R MVUNR/L 16
Minimum pre-drill \varnothing D _{min}	32 mm
Insert size	16 mm
suitable indexable insert	VN.. 1604..

Shank $\varnothing D_s$	25 mm
Application type	right-hand
Boring depth up to	3xD
Standard	DIN 8024
Through-coolant	yes
Type of product	Boring bar

Accessories

Shim	259310
Clamping claw Type 4	259038 4
Shim screw Type 3	259025 3
Screw for clamping claw Type 4	259021 4
Screw for clamp	259184
Shim screw	259170
Shim Type 39	259031 39
Torque screwdriver with scale, to take interchangeable blades maximum torque 500 cNm	659906 500
Clamp	259322
PrecisionBit for Torx®, shank E 6.3 Torx® profile TX8	674248 TX8