

Garant
Boring bar, steel, right-hand, Shank \varnothing / insert size: 32/16 mm

Order data

Order number	251724 32/16
GTIN	4045197868206
Item class	21T

Description

Boring bar, steel 32/16 mm Shank $\varnothing D_s$: 32 mm
 ISO code toolholder: A32S MVUNR/L 16
 Setting angle κ : 93 degrees
 suitable indexable insert: VN.. 1604..
 Minimum pre-drill $\varnothing D_{min}$: 40 mm
 Centre offset L_3 : 22 mm

Technical description

Shim screw	259025 3
Screw for clamp	259021 4
Setting angle κ	93 degrees
Minimum pre-drill $\varnothing D_{min}$	40 mm
Insert size	16 mm
Shim	259031 39
suitable indexable insert	VN.. 1604..
Clamping height L_2	31 mm
Overall length L	250 mm
Centre offset L_3	22 mm
Clamping claw	259038 4
ISO code toolholder	A32S MVUNR/L 16

Shank $\varnothing D_s$	32 mm
Application type	right-hand
Boring depth up to	3xD
Standard	DIN 8024
Through-coolant	yes
Type of product	Boring bar

Accessories

Shim screw Type 3	259025 3
Clamping claw Type 4	259038 4
Shim	259310
PrecisionBit for Torx®, shank E 6.3 Torx® profile TX8	674248 TX8
Clamp	259322
Shim screw	259170
Torque screwdriver with scale, to take interchangeable blades maximum torque 500 cNm	659906 500
Screw for clamping claw Type 4	259021 4
Screw for clamp	259184
Shim Type 39	259031 39