

Garant
Boring bar, steel, left-hand, Shank \varnothing / insert size: 25/16 mm

Order data

Order number	251725 25/16
GTIN	4045197868220
Item class	21T

Description

Boring bar, steel 25/16 mm Shank \varnothing D_s: 25 mm
 ISO code toolholder: A25R MVUNR/L 16
 Setting angle κ : 93 degrees
 suitable indexable insert: VN.. 1604..
 Minimum pre-drill \varnothing D_{min}: 32 mm
 Centre offset L₃: 17 mm

Technical description

ISO code toolholder	A25R MVUNR/L 16
Clamping claw	259038 4
Overall length L	200 mm
Setting angle κ	93 degrees
Shim screw	259025 3
Insert size	16 mm
Shim	259031 39
Minimum pre-drill \varnothing D _{min}	32 mm
suitable indexable insert	VN.. 1604..
Clamping height L ₂	24 mm
Centre offset L ₃	17 mm
Screw for clamp	259021 4

Shank Ø D _s	25 mm
Application type	left-hand
Boring depth up to	3×D
Standard	DIN 8024
Through-coolant	yes
Type of product	Boring bar

Accessories

Torque screwdriver with scale, to take interchangeable blades maximum torque 500 cNm	659906 500
Screw for clamp	259184
Shim screw	259170
PrecisionBit for Torx®, shank E 6.3 Torx® profile TX8	674248 TX8
Clamp	259322
Shim screw Type 3	259025 3
Shim Type 39	259031 39
Clamping claw Type 4	259038 4
Shim	259310
Screw for clamping claw Type 4	259021 4