

Garant
Boring bar, steel, right-hand, Shank \varnothing / insert size: 32/16 mm

Order data

Order number	251728 32/16
GTIN	4045197868251
Item class	21T

Description

Boring bar, steel 32/16 mm Shank \varnothing D_s: 32 mm
 ISO code toolholder: A32S MVZNR/L 16
 Setting angle κ : 95 degrees
 suitable indexable insert: VN.. 1604..
 Minimum pre-drill \varnothing D_{min}: 48 mm
 Centre offset L₃: 30 mm

Technical description

Shim screw	259025 3
Overall length L	250 mm
Shim	259031 39
Insert size	16 mm
Setting angle κ	95 degrees
ISO code toolholder	A32S MVZNR/L 16
Screw for clamp	259021 4
Clamping claw	259038 2
suitable indexable insert	VN.. 1604..
Minimum pre-drill \varnothing D _{min}	48 mm
Centre offset L ₃	30 mm
Clamping height L ₂	31 mm

Usable depth T	14 mm
Shank Ø D _s	32 mm
Application type	right-hand
Boring depth up to	3×D
Standard	DIN 8024
Through-coolant	yes
Type of product	Boring bar

Accessories

Shim	259310
Clamping claw	259320
Screw for clamp	259184
Shim screw	259170
PrecisionBit for Torx®, shank E 6.3 Torx® profile TX8	674248 TX8
Torque screwdriver with scale, to take interchangeable blades maximum torque 500 cNm	659906 500
Screw for clamping claw Type 4	259021 4
Clamping claw Type 2	259038 2
Shim screw Type 3	259025 3
Shim Type 39	259031 39