

Garant
Boring bar, steel, left-hand, Shank Ø / insert size: 32/16 mm


Order data

Order number	251729 32/16
GTIN	4045197868275
Item class	21T

Description

Boring bar, steel 32/16 mm Shank Ø D_s: 32 mm

ISO code toolholder: A32S MVZNR/L 16

Setting angle κ: 95 degrees

suitable indexable insert: VN.. 1604..

Minimum pre-drill Ø D_{min}: 48 mm

Centre offset L₃: 30 mm

Technical description

Centre offset L ₃	30 mm
Clamping height L ₂	31 mm
Shim	259031 39
Shim screw	259025 3
Minimum pre-drill Ø D _{min}	48 mm
ISO code toolholder	A32S MVZNR/L 16
suitable indexable insert	VN.. 1604..
Insert size	16 mm
Setting angle κ	95 degrees
Overall length L	250 mm
Clamping claw	259038 2
Screw for clamp	259021 4

Usable depth T	14 mm
Shank Ø D _s	32 mm
Application type	left-hand
Boring depth up to	3×D
Standard	DIN 8024
Through-coolant	yes
Type of product	Boring bar

Accessories

Shim screw	259170
Clamping claw	259320
Shim	259310
Screw for clamp	259184
Torque screwdriver with scale, to take interchangeable blades maximum torque 500 cNm	659906 500
PrecisionBit for Torx®, shank E 6.3 Torx® profile TX8	674248 TX8
Screw for clamping claw Type 4	259021 4
Shim Type 39	259031 39
Shim screw Type 3	259025 3
Clamping claw Type 2	259038 2