

Garant
VNMG 160404, Grade: HB7140-1


Order data

Order number	251732 HB7140-1
GTIN	4045197820761
Item class	21G

Description

VNMG 160404 HB7140-1 Grade: HB7140-1
 Chip breaker: VS
 Cutting depth a_p : 0.3 - 2 mm
 Feed f : 0.05 - 0.4 mm/rev.
 Cutting speed v_c main application: 70 - 260 m/min

Technical description

Cutting conditions	slightly interrupted
Cutting speed v_c main application	70 - 260 m/min
Chip breaker	VS
Cutting depth a_p	0.3 - 2 mm
Corner radius	0.4 mm
Grade	HB7140-1
Feed f	0.05 - 0.4 mm/rev.

Main application	M
Finishing/roughing assignment	Finishing
Tool material	Carbide
ISO code indexable insert	VNMG 160404
Number of changes/inserts	4
Type of product	Indexable insert for turning