

Garant
VNMG 160408, Grade: HB7415


Order data

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| Order number | 251734 HB7415 |
| GTIN | 4045197816832 |
| Item class | 21G |

Description

VNMG 160408 HB7415 Grade: HB7415
 Chip breaker: TIS
 Cutting depth a_p : 0.3 - 2 mm
 Feed f : 0.05 - 0.2 mm/rev.
 Cutting speed v_c main application: 60 - 70 m/min

Technical description

| | |
|--------------------------------------|--------------------|
| Feed f | 0.05 - 0.2 mm/rev. |
| Chip breaker | TIS |
| Cutting speed v_c main application | 60 - 70 m/min |
| Cutting conditions | continuous |
| Cutting depth a_p | 0.3 - 2 mm |
| Grade | HB7415 |
| Main application | S |

| | |
|-------------------------------|------------------------------|
| Corner radius | 0.8 mm |
| Finishing/roughing assignment | Finishing |
| Tool material | Carbide |
| ISO code indexable insert | VNMG 160408 |
| Number of changes/inserts | 4 |
| Type of product | Indexable insert for turning |