


**VNMG 160404, Grade: CA515**

**Order data**

Order number	251752 CA515
GTIN	4960664678341
Item class	25E

**Description**

VNMG 160404 CA515 Grade: CA515  
 Chip breaker: PQ  
 Cutting depth  $a_p$ : 0.2 - 2.5 mm  
 Feed  $f$ : 0.13 - 0.4 mm/rev.  
 Cutting speed  $v_c$  main application: 105 - 510 m/min

**Technical description**

Cutting conditions	continuous
Main application	P
Cutting depth $a_p$	0.2 - 2.5 mm
Cutting speed $v_c$ main application	105 - 510 m/min
Feed $f$	0.13 - 0.4 mm/rev.
Chip breaker	PQ
Corner radius	0.4 mm
Grade	CA515

Finishing/roughing assignment	Finishing
Tool material	Carbide
ISO code indexable insert	VNMG 160404
Number of changes/inserts	4
Type of product	Indexable insert for turning