


VNMG 160404, Grade: CA6525

Order data

Order number	251752 CA6525
GTIN	4960664513208
Item class	25E

Description

VNMG 160404 CA6525 Grade: CA6525
 Chip breaker: MQ
 Cutting depth a_p : 0.5 - 1.5 mm
 Feed f : 0.05 - 0.25 mm/rev.
 Cutting speed v_c main application: 60 - 220 m/min

Technical description

Cutting speed v_c main application	60 - 220 m/min
Main application	M
Chip breaker	MQ
Corner radius	0.4 mm
Cutting conditions	slightly interrupted
Cutting depth a_p	0.5 - 1.5 mm
Feed f	0.05 - 0.25 mm/rev.
Grade	CA6525

Finishing/roughing assignment	Finishing
Tool material	Carbide
ISO code indexable insert	VNMG 160404
Number of changes/inserts	4
Type of product	Indexable insert for turning