


VNMG 160408, Grade: CA6525

Order data

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| Order number | 251754 CA6525 |
| GTIN | 4960664513215 |
| Item class | 25E |

Description

VNMG 160408 CA6525 Grade: CA6525

Chip breaker: MQ

Cutting depth a_p : 0.5 - 1.5 mm

Feed f : 0.05 - 0.25 mm/rev.

Cutting speed v_c main application: 60 - 220 m/min

Technical description

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|--------------------------------------|----------------------|
| Cutting depth a_p | 0.5 - 1.5 mm |
| Main application | M |
| Corner radius | 0.8 mm |
| Cutting speed v_c main application | 60 - 220 m/min |
| Cutting conditions | slightly interrupted |
| Feed f | 0.05 - 0.25 mm/rev. |
| Chip breaker | MQ |
| Grade | CA6525 |

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|-------------------------------|------------------------------|
| Finishing/roughing assignment | Finishing |
| Tool material | Carbide |
| ISO code indexable insert | VNMG 160408 |
| Number of changes/inserts | 4 |
| Type of product | Indexable insert for turning |