


VNMG 160408, Grade: PV720

Order data

Order number	251754 PV720
GTIN	4960664726462
Item class	25E

Description

VNMG 160408 PV720 Grade: PV720

Chip breaker: PQ

Cutting depth a_p : 0.2 - 2.5 mm

Feed f : 0.05 - 0.3 mm/rev.

Cutting speed v_c main application: 110 - 520 m/min

Technical description

Cutting speed v_c main application	110 - 520 m/min
Feed f	0.05 - 0.3 mm/rev.
Cutting conditions	continuous
Main application	P
Cutting depth a_p	0.2 - 2.5 mm
Corner radius	0.8 mm
Grade	PV720
Chip breaker	PQ

Finishing/roughing assignment	Finishing
Tool material	Carbide
ISO code indexable insert	VNMG 160408
Number of changes/inserts	4
Type of product	Indexable insert for turning