

Garant
VN.G 160408, Grade: HB725


Order data

Order number	251804 HB725
GTIN	4045197713452
Item class	21G

Description

VN.G 160408 HB725 Grade: HB725

Chip breaker: UM

Tolerance: M

Cutting depth a_p : 0.5 - 5 mm

Feed f : 0.2 - 0.6 mm/rev.

Cutting speed v_c main application: 50 - 250 m/min

Technical description

Cutting conditions	slightly interrupted
Cutting depth a_p	0.5 - 5 mm
Feed f	0.2 - 0.6 mm/rev.
Chip breaker	UM
Corner radius	0.8 mm
Cutting speed v_c main application	50 - 250 m/min
Main application	UNI

Grade	HB725
Finishing/roughing assignment	Semi-roughing
Tool material	Carbide
ISO code indexable insert	VNMG 160408
Number of changes/inserts	4
Tolerance	M
Type of product	Indexable insert for turning