


**VNMG 160408, Grade: CA4515**

**Order data**

Order number	251824 CA4515
GTIN	4960664600380
Item class	25E

**Description**

VNMG 160408 CA4515 Grade: CA4515  
 Chip breaker: STD  
 Cutting depth  $a_p$ : 0.75 - 3 mm  
 Feed  $f$ : 0.05 - 0.7 mm/rev.  
 Cutting speed  $v_c$  main application: 110 - 360 m/min

**Technical description**

Cutting conditions	slightly interrupted
Cutting depth $a_p$	0.75 - 3 mm
Corner radius	0.8 mm
Feed $f$	0.05 - 0.7 mm/rev.
Main application	K
Cutting speed $v_c$ main application	110 - 360 m/min
Chip breaker	STD
Grade	CA4515

Finishing/roughing assignment	Semi-roughing
Tool material	Carbide
ISO code indexable insert	VNMG 160408
Number of changes/inserts	4
Type of product	Indexable insert for turning