


**VNMG 160412, Grade: CA6525**

**Order data**

Order number	251826 CA6525
GTIN	4960664472178
Item class	25E

**Description**

VNMG 160412 CA6525 Grade: CA6525

Chip breaker: MS (brass)

Cutting depth  $a_p$ : 0.75 - 2.5 mm

Feed  $f$ : 0.1 - 0.35 mm/rev.

Cutting speed  $v_c$  main application: 60 - 220 m/min

**Technical description**

Cutting speed $v_c$ main application	60 - 220 m/min
Chip breaker	MS (brass)
Main application	M
Corner radius	1.2 mm
Cutting conditions	slightly interrupted
Feed $f$	0.1 - 0.35 mm/rev.
Cutting depth $a_p$	0.75 - 2.5 mm
Grade	CA6525

Finishing/roughing assignment	Semi-roughing
Tool material	Carbide
ISO code indexable insert	VNMG 160412
Number of changes/inserts	4
Type of product	Indexable insert for turning