

**Garant**
**eco clamping toolholder, right-hand, Shank / insert size: 25/08 mm**

**Order data**

Order number	251900 25/08
GTIN	4045197809032
Item class	21U

**Description**
**Version:**

With internal coolant feed right to the cutting edge. Cooling by means of precision nozzles effectively and efficiently reduces the thermal loading, since the coolant stream is optimally directed between the chip and cutting edge. This results in higher productivity, longer tool life and increased process reliability.

With flank face cooling.

**Note:**

Coolant transfer only possible in conjunction with GARANT eco system toolholders No. 319001 – 319886 or for shank length < 125 mm plus No. 317900.

Through-coolant: yes

ISO code toolholder: DWLNR/L 2525M08

suitable indexable insert: WN.. 0804..

Functional width  $L_4$ : 32 mm

Head length  $L_1$ : 32 mm

Overall length L: 150 mm

Shim: 259033 6

**Technical description**

ISO code toolholder	DWLNR/L 2525M08
Overall length L	150 mm
Head length $L_1$	32 mm
Shim	259033 6
Shank size	25 mm

Functional width L <sub>4</sub>	32 mm
suitable indexable insert	WN.. 0804..
Shim screw	259027 4
Clamp, screw, spring	259036 10
Insert size	8 mm
Application type	right-hand
Standard	DIN ISO 5610
Through-coolant	yes
Setting angle κ	95 degrees
Type of product	Boring bar

## Accessories

PrecisionBit for Torx®, shank E 6.3 Torx® profile TX10	674248 TX10
Torque screwdriver with scale, to take interchangeable blades maximum torque 500 cNm	659906 500