

Garant
eco lever lock toolholder, short, right-hand, Shank / insert size: 16/06 mm

Order data

Order number	251904 16/06
GTIN	4045197651099
Item class	21U

Description
Version:

With internal coolant feed right to the cutting edge. Cooling by means of precision nozzles effectively and efficiently reduces the thermal loading, since the coolant stream is optimally directed between the chip and cutting edge. This results in higher productivity, longer tool life and increased process reliability.

Note:

Coolant transfer only possible in conjunction with GARANT eco system toolholders No. 319001 – 319886 or for shank length < 125 mm plus No. 317900.

Through-coolant: yes

ISO code toolholder: PWLNR/L 1620X06

suitable indexable insert: WN.. 0604..

Functional width L₄: 25 mm

Head length L₁: 30 mm

Overall length L: 77 mm

Shim: 259031 9

Technical description

Insert size	6 mm
ISO code toolholder	PWLNR/L 1620X06
Head length L ₁	30 mm
Shank size	16 mm
suitable indexable insert	WN.. 0604..

Shim	259031 9
Lever	259015 6
Spring	259046 2
Functional width L ₄	25 mm
Cutting point / joint	16×16 mm
Lever screw	259018 4
Overall length L	77 mm
Application type	right-hand
Standard	DIN ISO 5610
Through-coolant	yes
Setting angle κ	95 degrees
Type of product	Boring bar

Accessories

Spring	259405
Lever screw	259105
Shim	259212
Lever	259007
PrecisionBit for hex, shank E 6.3 Hexagon 2,5 mm	674242 2,5
Torque screwdriver with scale, to take interchangeable blades maximum torque 500 cNm	659906 500
Shim Type 9	259031 9
Lever screw Type 4	259018 4
Spring Type 2	259046 2
Lever Type 6	259015 6