

Garant
eco lever lock toolholder, short, right-hand, Shank / insert size: 20/06 mm

Order data

Order number	251904 20/06
GTIN	4045197651105
Item class	21U

Description
Version:

With internal coolant feed right to the cutting edge. Cooling by means of precision nozzles effectively and efficiently reduces the thermal loading, since the coolant stream is optimally directed between the chip and cutting edge. This results in higher productivity, longer tool life and increased process reliability.

Note:

Coolant transfer only possible in conjunction with GARANT eco system toolholders No. 319001 – 319886 or for shank length < 125 mm plus No. 317900.

Through-coolant: yes

ISO code toolholder: PWLNR/L 2020X06

suitable indexable insert: WN.. 0604..

Functional width L₄: 25 mm

Head length L₁: 30 mm

Overall length L: 89 mm

Shim: 259031 9

Technical description

Shim	259031 9
Lever screw	259018 4
Functional width L ₄	25 mm
Cutting point / joint	20×20 mm
Shank size	20 mm

Lever	259015 6
ISO code toolholder	PWLNR/L 2020X06
suitable indexable insert	WN.. 0604..
Head length L ₁	30 mm
Spring	259046 2
Insert size	6 mm
Overall length L	89 mm
Application type	right-hand
Standard	DIN ISO 5610
Through-coolant	yes
Setting angle κ	95 degrees
Type of product	Boring bar

Accessories

Lever screw	259105
Spring	259405
Shim	259212
Lever	259007
PrecisionBit for hex, shank E 6.3 Hexagon 2,5 mm	674242 2,5
Torque screwdriver with scale, to take interchangeable blades maximum torque 500 cNm	659906 500
Lever Type 6	259015 6
Shim Type 9	259031 9
Spring Type 2	259046 2
Lever screw Type 4	259018 4