

Garant
eco lever lock toolholder, short, right-hand, Shank / insert size: 25/06 mm

Order data

Order number	251904 25/06
GTIN	4045197651112
Item class	21U

Description
Version:

With internal coolant feed right to the cutting edge. Cooling by means of precision nozzles effectively and efficiently reduces the thermal loading, since the coolant stream is optimally directed between the chip and cutting edge. This results in higher productivity, longer tool life and increased process reliability.

Note:

Coolant transfer only possible in conjunction with GARANT eco system toolholders No. 319001 – 319886 or for shank length < 125 mm plus No. 317900.

Through-coolant: yes

ISO code toolholder: PWLNR/L 2525X06

suitable indexable insert: WN.. 0604..

Functional width L₄: 32 mm

Head length L₁: 30 mm

Overall length L: 101.5 mm

Shim: 259031 9

Technical description

Lever screw	259018 4
Spring	259046 2
Functional width L ₄	32 mm
Cutting point / joint	25×25 mm
Insert size	6 mm

suitable indexable insert	WN.. 0604..
Shank size	25 mm
ISO code toolholder	PWLNRL 2525X06
Head length L ₁	30 mm
Lever	259015 6
Shim	259031 9
Overall length L	101.5 mm
Application type	right-hand
Standard	DIN ISO 5610
Through-coolant	yes
Setting angle κ	95 degrees
Type of product	Boring bar

Accessories

Spring	259405
Lever screw	259105
Lever	259007
Shim	259212
Torque screwdriver with scale, to take interchangeable blades maximum torque 500 cNm	659906 500
PrecisionBit for hex, shank E 6.3 Hexagon 2,5 mm	674242 2,5
Shim Type 9	259031 9
Lever Type 6	259015 6
Spring Type 2	259046 2
Lever screw Type 4	259018 4