

Garant
eco lever lock toolholder, short, right-hand, Shank / insert size: 25/08 mm

Order data

Order number	251904 25/08
GTIN	4045197651143
Item class	21U

Description
Version:

With internal coolant feed right to the cutting edge. Cooling by means of precision nozzles effectively and efficiently reduces the thermal loading, since the coolant stream is optimally directed between the chip and cutting edge. This results in higher productivity, longer tool life and increased process reliability.

Note:

Coolant transfer only possible in conjunction with GARANT eco system toolholders No. 319001 – 319886 or for shank length < 125 mm plus No. 317900.

Through-coolant: yes

ISO code toolholder: PWLNR/L 2525X08

suitable indexable insert: WN.. 0804..

Functional width L₄: 32 mm

Head length L₁: 34 mm

Overall length L: 105.5 mm

Shim: 259031 19

Technical description

Lever screw	259018 3
Cutting point / joint	25×25 mm
Spring	259046 1
Shim	259031 19
Insert size	8 mm

Functional width L ₄	32 mm
suitable indexable insert	WN.. 0804..
Head length L ₁	34 mm
Shank size	25 mm
Lever	259015 3
ISO code toolholder	PWLNRL 2525X08
Overall length L	105.5 mm
Application type	right-hand
Standard	DIN ISO 5610
Through-coolant	yes
Setting angle κ	95 degrees
Type of product	Boring bar

Accessories

Lever	259004
Lever screw	259104
Shim	259218
Spring	259404
PrecisionBit for hex, shank E 6.3 Hexagon 3 mm	674242 3
Torque screwdriver with scale, to take interchangeable blades maximum torque 500 cNm	659906 500
Lever Type 3	259015 3
Lever screw Type 3	259018 3
Spring Type 1	259046 1
Shim Type 19	259031 19