

Garant
eco lever lock toolholder, short, left-hand, Shank / insert size: 20/08 mm


Order data

Order number	251905 20/08
GTIN	4045197651198
Item class	21U

Description

Version:

With internal coolant feed right to the cutting edge. Cooling by means of precision nozzles effectively and efficiently reduces the thermal loading, since the coolant stream is optimally directed between the chip and cutting edge. This results in higher productivity, longer tool life and increased process reliability.

Note:

Coolant transfer only possible in conjunction with GARANT eco system toolholders No. 319001 – 319886 or for shank length < 125 mm plus No. 317900.

Through-coolant: yes

ISO code toolholder: PWLNR/L 2020X08

suitable indexable insert: WN.. 0804..

Functional width L₄: 25 mm

Head length L₁: 34 mm

Overall length L: 93 mm

Shim: 259031 19

Technical description

ISO code toolholder	PWLNR/L 2020X08
Lever screw	259018 3
Head length L ₁	34 mm
suitable indexable insert	WN.. 0804..
Spring	259046 1

Lever	259015 3
Shim	259031 19
Functional width L ₄	25 mm
Cutting point / joint	20×20 mm
Shank size	20 mm
Insert size	8 mm
Overall length L	93 mm
Application type	left-hand
Standard	DIN ISO 5610
Through-coolant	yes
Setting angle κ	95 degrees
Type of product	Boring bar

Accessories

Lever screw	259104
Spring	259404
Shim	259218
Lever	259004
Torque screwdriver with scale, to take interchangeable blades maximum torque 500 cNm	659906 500
PrecisionBit for hex, shank E 6.3 Hexagon 3 mm	674242 3
Spring Type 1	259046 1
Shim Type 19	259031 19
Lever Type 3	259015 3
Lever screw Type 3	259018 3