

**Garant**
**eco lever lock toolholder, short, left-hand, Shank / insert size: 25/06 mm**


## Order data

Order number	251905 25/06
GTIN	4045197651174
Item class	21U

## Description

### Version:

With internal coolant feed right to the cutting edge. Cooling by means of precision nozzles effectively and efficiently reduces the thermal loading, since the coolant stream is optimally directed between the chip and cutting edge. This results in higher productivity, longer tool life and increased process reliability.

### Note:

Coolant transfer only possible in conjunction with GARANT eco system toolholders No. 319001 – 319886 or for shank length < 125 mm plus No. 317900.

Through-coolant: yes

ISO code toolholder: PWLNR/L 2525X06

suitable indexable insert: WN.. 0604..

Functional width L<sub>4</sub>: 32 mm

Head length L<sub>1</sub>: 30 mm

Overall length L: 101.5 mm

Shim: 259031 9

## Technical description

Cutting point / joint	25×25 mm
Functional width L <sub>4</sub>	32 mm
Insert size	6 mm
Head length L <sub>1</sub>	30 mm
suitable indexable insert	WN.. 0604..

Shank size	25 mm
Spring	259046 2
Lever	259015 6
Shim	259031 9
ISO code toolholder	PWLNR/L 2525X06
Lever screw	259018 4
Overall length L	101.5 mm
Application type	left-hand
Standard	DIN ISO 5610
Through-coolant	yes
Setting angle $\kappa$	95 degrees
Type of product	Boring bar

## Accessories

Lever screw	259105
Spring	259405
Lever	259007
Shim	259212
PrecisionBit for hex, shank E 6.3 Hexagon 2,5 mm	674242 2,5
Torque screwdriver with scale, to take interchangeable blades maximum torque 500 cNm	659906 500
Lever screw Type 4	259018 4
Lever Type 6	259015 6
Spring Type 2	259046 2
Shim Type 9	259031 9