

Garant

eco clamping toolholder, short, right-hand, Shank size / insert size: 25/08 mm


Order data

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|--------------|---------------|
| Order number | 251908 25/08 |
| GTIN | 4045197927378 |
| Item class | 21U |

Description
Version:

With internal coolant feed right to the cutting edge. Cooling by means of precision nozzles effectively and efficiently reduces the thermal loading, since the coolant stream is optimally directed between the chip and cutting edge. This results in higher productivity, longer tool life and increased process reliability.

With flank face cooling.

Note:

Coolant transfer only possible in conjunction with GARANT eco system toolholders No. 319001 – 319886 or for shank length < 125 mm plus No. 317900.

Through-coolant: yes

ISO code toolholder: DWLNR/L 2525X08

suitable indexable insert: WN.. 0804..

Functional width L_4 : 32 mm

Head length L_1 : 32 mm

Overall length L: 104.5 mm

Shim: 259033 6

Technical description

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|---------------------|-----------------|
| ISO code toolholder | DWLNR/L 2525X08 |
| Insert size | 8 mm |
| Shim screw | 259027 4 |
| Overall length L | 104.5 mm |

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|---------------------------------|--------------|
| Shim | 259033 6 |
| suitable indexable insert | WN.. 0804.. |
| Head length L ₁ | 32 mm |
| Shank size | 25 mm |
| Clamp, screw, spring | 259036 10 |
| Functional width L ₄ | 32 mm |
| Application type | right-hand |
| Standard | DIN ISO 5610 |
| Through-coolant | yes |
| Setting angle κ | 95 degrees |
| Type of product | Boring bar |

Accessories

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|--|-------------|
| Torque screwdriver with scale, to take interchangeable blades maximum torque 500 cNm | 659906 500 |
| PrecisionBit for Torx®, shank E 6.3 Torx® profile TX10 | 674248 TX10 |