

**Garant**
**Boring bar, steel, right-hand, Shank  $\varnothing$  / insert size: 25/08 mm**

**Order data**

Order number	251942 25/08
GTIN	4045197656971
Item class	21T

**Description**

Boring bar, steel 25/08 mm Shank  $\varnothing$  D<sub>3</sub>: 25 mm  
 ISO code toolholder: A25R PWLNR/L08  
 Setting angle  $\kappa$ : 95 degrees  
 suitable indexable insert: WN.. 0804..  
 Minimum pre-drill  $\varnothing$  D<sub>min</sub>: 32 mm  
 Centre offset L<sub>3</sub>: 17 mm

**Technical description**

Minimum pre-drill $\varnothing$ D <sub>min</sub>	32 mm
Shim	259031 40
Insert size	8 mm
Lever screw	259018 8
Shim punches pack	259047 2
ISO code toolholder	A25R PWLNR/L08
suitable indexable insert	WN.. 0804..
Shim pins pack	259044 2
Lever	259015 2
Centre offset L <sub>3</sub>	17 mm
Overall length L	200 mm
Clamping height L <sub>2</sub>	24 mm

Setting angle $\kappa$	95 degrees
Shank $\varnothing D_s$	25 mm
Application type	right-hand
Boring depth up to	3xD
Standard	DIN 8024
Through-coolant	yes
Type of product	Boring bar

## Accessories

Lever Type 2	259015 2
Lever screw	259130
Shim punches set 10 pieces Type 2	259047 2
Shim Type 40	259031 40
Shim	259579
PrecisionBit for Torx®, shank E 6.3 Torx® profile TX15	674248 TX15
Set of shim pins 10 pieces Type 2	259044 2
Torque screwdriver with scale, to take interchangeable blades maximum torque 500 cNm	659906 500
Shim punches set 10 pieces	259500
Shim pins set 10 pieces	259400
Lever screw Type 8	259018 8
Lever	259000