

Garant

Boring bar, steel, left-hand, Shank Ø / insert size: 25/08 mm



Order data

Order number	251943 25/08
GTIN	4045197656995
Item class	21T

Description

Boring bar, steel 25/08 mm Shank Ø D₃: 25 mm
 ISO code toolholder: A25R PWLNR/L08
 Setting angle κ: 95 degrees
 suitable indexable insert: WN.. 0804..
 Minimum pre-drill Ø D_{min}: 32 mm
 Centre offset L₃: 17 mm

Technical description

Shim pins pack	259044 2
Centre offset L ₃	17 mm
suitable indexable insert	WN.. 0804..
Minimum pre-drill Ø D _{min}	32 mm
Lever screw	259018 8
Insert size	8 mm
Shim punches pack	259047 2
Shim	259031 40
ISO code toolholder	A25R PWLNR/L08
Lever	259015 2
Overall length L	200 mm
Clamping height L ₂	24 mm

Setting angle κ	95 degrees
Shank $\varnothing D_s$	25 mm
Application type	left-hand
Boring depth up to	3xD
Standard	DIN 8024
Through-coolant	yes
Type of product	Boring bar

Accessories

Set of shim pins 10 pieces Type 2	259044 2
Shim Type 40	259031 40
Shim punches set 10 pieces	259500
Shim punches set 10 pieces Type 2	259047 2
Torque screwdriver with scale, to take interchangeable blades maximum torque 500 cNm	659906 500
Lever screw Type 8	259018 8
Lever Type 2	259015 2
PrecisionBit for Torx®, shank E 6.3 Torx® profile TX15	674248 TX15
Shim pins set 10 pieces	259400
Lever	259000
Lever screw	259130
Shim	259579