

Garant
Boring bar, steel, left-hand, Shank Ø / insert size: 32/08 mm

Order data

Order number	251943 32/08
GTIN	4045197657008
Item class	21T

Description

Boring bar, steel 32/08 mm Shank Ø D₃: 32 mm
 ISO code toolholder: A32S PWLNR/L08
 Setting angle κ: 95 degrees
 suitable indexable insert: WN.. 0804..
 Minimum pre-drill Ø D_{min}: 40 mm
 Centre offset L₃: 22 mm

Technical description

Lever	259015 2
Insert size	8 mm
Shim punches pack	259047 2
Shim	259031 40
Lever screw	259018 2
Centre offset L ₃	22 mm
Minimum pre-drill Ø D _{min}	40 mm
Shim pins pack	259044 2
ISO code toolholder	A32S PWLNR/L08
suitable indexable insert	WN.. 0804..
Overall length L	250 mm
Clamping height L ₂	31 mm

Setting angle κ	95 degrees
Shank $\varnothing D_s$	32 mm
Application type	left-hand
Boring depth up to	3xD
Standard	DIN 8024
Through-coolant	yes
Type of product	Boring bar

Accessories

Shim	259579
Lever screw Type 2	259018 2
Shim pins set 10 pieces	259400
Shim punches set 10 pieces Type 2	259047 2
Lever Type 2	259015 2
Shim Type 40	259031 40
PrecisionBit for hex, shank E 6.3 Hexagon 3 mm	674242 3
Shim punches set 10 pieces	259500
Torque screwdriver with scale, to take interchangeable blades maximum torque 500 cNm	659906 500
Lever screw	259100
Lever	259000
Set of shim pins 10 pieces Type 2	259044 2