

Garant
WNMG 060404, Grade: HB7035-1


Order data

Order number	251952 HB7035-1
GTIN	4045197874979
Item class	21G

Description

WNMG 060404 HB7035-1 Grade: HB7035-1

Chip breaker: SS

Cutting depth a_p : 0.3 - 2 mm

Feed f : 0.1 - 0.4 mm/rev.

Cutting speed v_c main application: 120 - 350 m/min

Technical description

Main application	P
Chip breaker	SS
Cutting speed v_c main application	120 - 350 m/min
Corner radius	0.4 mm
Feed f	0.1 - 0.4 mm/rev.
Cutting conditions	heavily interrupted
Cutting depth a_p	0.3 - 2 mm
Grade	HB7035-1

Finishing/roughing assignment	Finishing
Tool material	Carbide
ISO code indexable insert	WNMG 080404
Number of changes/inserts	6
Type of product	Indexable insert for turning