

**Garant**
**WNMG 060404 wiper, Type: HB7020**

**Order data**

|              |               |
|--------------|---------------|
| Order number | 251953 HB7020 |
| GTIN         | 4045197948625 |
| Item class   | 21G           |

**Description**

WNMG 060404 wiper HB7020 Grade: HB7020

Chip breaker: WSS

 Cutting depth  $a_p$ : 0.3 - 2 mm

 Feed  $f$ : 0.1 - 0.4 mm/rev.

 Cutting speed  $v_c$  main application: 150 - 400 m/min

**Technical description**

|                                      |                      |
|--------------------------------------|----------------------|
| Cutting speed $v_c$ main application | 150 - 400 m/min      |
| Chip breaker                         | WSS                  |
| Cutting conditions                   | slightly interrupted |
| Feed $f$                             | 0.1 - 0.4 mm/rev.    |
| Grade                                | HB7020               |
| Corner radius                        | 0.4 mm               |
| Main application                     | P                    |
| Finishing/roughing assignment        | Finishing            |

|                           |                              |
|---------------------------|------------------------------|
| Cutting depth $a_p$       | 0.3 - 2 mm                   |
| Tool material             | Carbide                      |
| ISO code indexable insert | WNMG 060404                  |
| Number of changes/inserts | 6                            |
| Type of product           | Indexable insert for turning |