

Garant
WNMG 060408, Grade: HB7120-1


Order data

Order number	251954 HB7120-1
GTIN	4045197820129
Item class	21G

Description

WNMG 060408 HB7120-1 Grade: HB7120-1

Chip breaker: VS

Cutting depth a_p : 0.3 - 2 mm

Feed f : 0.1 - 0.4 mm/rev.

Cutting speed v_c main application: 90 - 290 m/min

Technical description

Chip breaker	VS
Feed f	0.1 - 0.4 mm/rev.
Cutting speed v_c main application	90 - 290 m/min
Corner radius	0.8 mm
Cutting depth a_p	0.3 - 2 mm
Main application	M
Grade	HB7120-1
Cutting conditions	continuous

Finishing/roughing assignment	Finishing
Tool material	Carbide
ISO code indexable insert	WNMG 060408
Number of changes/inserts	6
Type of product	Indexable insert for turning