

**Garant****WNMG 060408, Grade: HB7140-1**

## Order data

Order number	251954 HB7140-1
GTIN	4045197820815
Item class	21G

## Description

WNMG 060408 HB7140-1 Grade: HB7140-1

Chip breaker: VS

Cutting depth  $a_p$ : 0.3 - 2 mm

Feed  $f$ : 0.1 - 0.4 mm/rev.

Cutting speed  $v_c$  main application: 70 - 260 m/min

## Technical description

Corner radius	0.8 mm
Grade	HB7140-1
Chip breaker	VS
Feed $f$	0.1 - 0.4 mm/rev.
Cutting speed $v_c$ main application	70 - 260 m/min
Cutting conditions	slightly interrupted
Cutting depth $a_p$	0.3 - 2 mm
Main application	M

Finishing/roughing assignment	Finishing
Tool material	Carbide
ISO code indexable insert	WNMG 060408
Number of changes/inserts	6
Type of product	Indexable insert for turning